# ORABOND® 4032

## **Description**

Double sided adhering transparent 12 micron polyester film, also available with double sided covering as 4032D.

## **Release Paper**

4052: Double-sided siliconised PE paper on one side (120 g/m², white)

4052D: Double-sided siliconised PE paper on both sides (white, 135 g/m² and 98 g/m² respectively)

#### **Adhesive**

Covered side: Polyacrylate (removable, pH neutral) Open side: Polyacrylate (permanent, pH neutral)

#### Area of use

Mounting film for self-adhesive equipment of smooth surfaces of sign and display in advertisement applications. The removable adhesive guarantees residue-free removal within 2 years of outdoor application.

#### **Technical Data**

Thickness* (without protective paper)	70 micron
Temperature resistance***	Adhered to aluminium, -40° C to +120° C, no variation
Adhesive power* (FINAT TM 1, after 24h, stainless steel, covered side / open side)	2 N/25 mm / 11 N/25 mm
Shelf life**	2 years
Application temperature	> +8° C
* average ** in original packaging, at 20° C and 50% re	elative humidity *** normal climate of Central Europe

## Note

Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any other contamination that could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore, the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

# **IMPORTANT NOTICE**

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